



Lubecore Technical Announcement

1 Pneumatic Bottom Spring Follower Plate Inactivation

Lubecore improved its pump family by using top springs in all pneumatic pumps starting in 2019. Lubecore is no longer supporting spare part sales for old bottom spring follower plates. Should you need to replace a follower plate or bottom spring in a pump Lubecore will provide a top spring guide rod kit and new follower plate. Table 1 below shows the part numbers that have been obsoleted and the replacement parts.

Table 1

Obsolete Part Number	Description	Replacement Part Number	Description
10.010	Guide Rod ONLY - 4 kg for Bottom Spring	10.251 see §2	Guide Rod Complete for 4 kg Top Spring
10.116	Follower Plate - 4kg - Bottom Spring	10.110 see §2	Follower Plate - 4kg & 6kg - Top Spring
10.202	Follower Plate - 6kg- Bottom Spring	10.110 see §2	Follower Plate - 4kg & 6kg - Top Spring
10.206	Guide Rod ONLY - 6 kg for Bottom Spring	10.252 see §2	Guide Rod Complete For 6 kg Top Spring
54.122	Follower Plate (bottom Spring) + Guide Rod - 4kg	10.110 and 10.223	<ul style="list-style-type: none"> • Follower Plate - 4kg & 6kg - Top Spring • Kit, 4KG Top Spring & Guide Rod Ass'ly
54.123	Follower Plate (bottom spring) + Guide Rod - 6kg	10.110 and 10.224	<ul style="list-style-type: none"> • Follower Plate - 4kg & 6kg - Top Spring • Kit, 6KG Top Spring & Guide Rod Ass'ly

2 Replacing a Follower Plate

To replace a bottom spring follower plate, a guide rod kit and follower plate should be purchased.

- For a 4kg pump pneumatic pump with bottom spring replace guide rod and bottom spring with part numbers 10.110 and 10.223
- For a 6kg pump pneumatic pump with bottom spring replace guide rod and bottom spring with part numbers 10.110 and 10.224

Please Note

- A 10.116 or 10.202 cannot be directly replaced with a 10.110
- A 10.010 or 10.206 cannot be directly replaced by a 10.251 or 10.252 respectively

3 Part Illustrations

