



Introduction of Stone Guard

The benefits of Stone Guard are clear when looking at the intent. The Stainless Steel Stone Guard is there to protect your investment.

Benefits:

1. Protects the pump body from damage caused by road debris being thrown up against the pump
2. Helps prevent road grime buildup on pump and attached components
3. Gives the Lubecore EPO pump an attractive silhouette that really distinguishes it from others
4. Results in a cleaner looking install

Stone Guard Kit:

Kit # 50.625 – Stone Guard Kit includes the following:

1 each	40.045	Stainless Steel Stone Guard
2 each	41.113	¼"-20 Aluminum Threaded Inserts
2 each	41.114	¼"-20 x ¾" Stainless Steel Bolts
2 each	41.115	¼" Stainless Steel Lock Washers
2 each	41.116	¼" Stainless Steel Flat Washers
1 each	20.003	1/8" M x 1/8" F Cube Fitting
1 each	21.040	¼" Brass Street Elbow for fill connect
1 each	20.024	5mm x 90° elbow for solenoid

Stone Guard Installed:



Pump Preparation: A 45 degree street elbow has to be inserted between pump and fill fitting.



Pump Preparation: A 90 degree cube fitting needs to be used to tuck the vent valve assembly closer to the pump. Also a 90 fitting on the exhaust of the solenoid, to facilitate running the tube to the vent valve.



Installation Details:

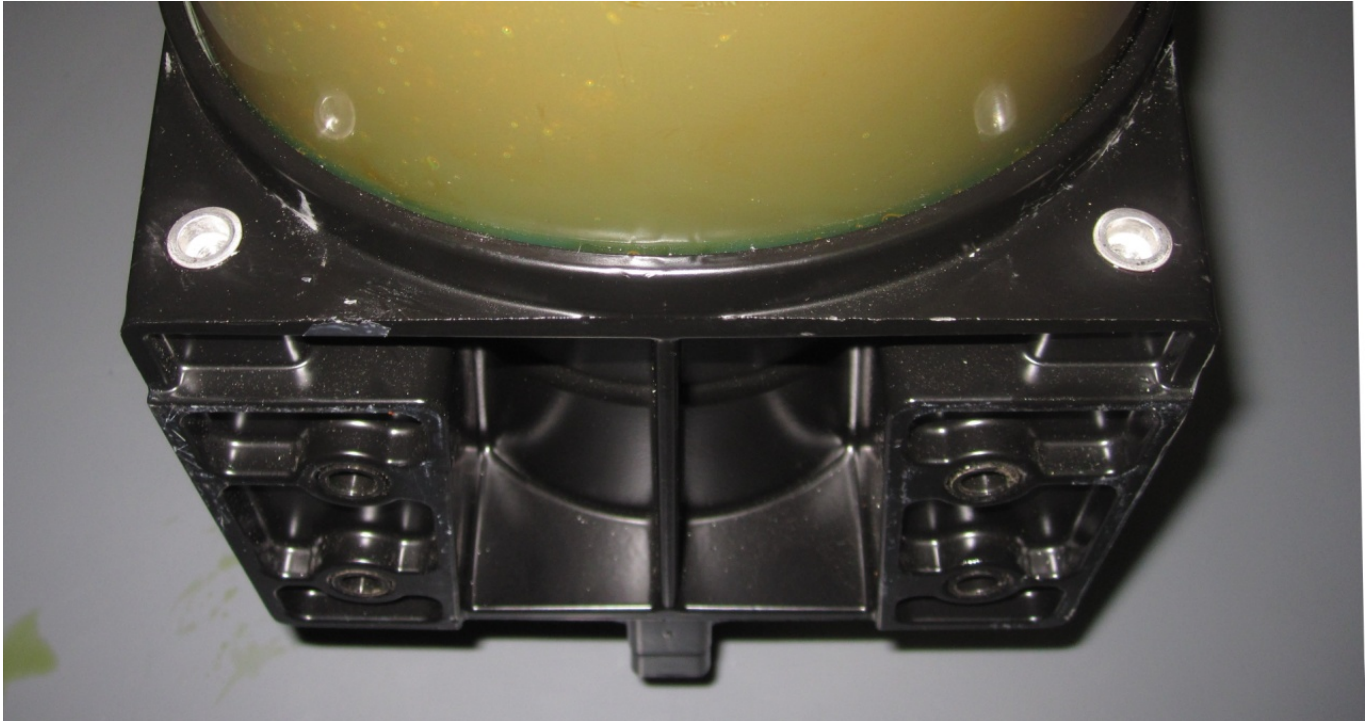


Wrap stone guard around the pump to mark hole location



Threaded Inserts to be installed here. Hole diameter is 25/64"

Installed Threaded Inserts



Installed Stone Guard



Please Note: The previous pages refer to the first revision, RevA.

There is now an improved RevB being developed which we will have going forward. It will have 4 mounting bolts instead of 2.

